



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D2602-2

Job Sheet 172072



Part No: D2602-2

Job Qty: 3 ea

Part Name: Console Side, 206 Console



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP E 04.02.25 Reformat KJ/RF Note: Issue with part number D2602-1 IPP Rev:E Now On Waterjet 07-03-22 JLM IPP Rev:F RevB as per dwg ECN1059 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Waterjet		18/03/28 SC
100	Waterjet	2 pcs	2/17/18	2/17/18	0.00	0.24	Waterjet1		18/03/28 SC
110	QC	2 pcs	2/17/18	2/17/18	0.00	0.00	QC2 Waterjet-1		18/03/28 SC
120	QC	2 pcs	2/17/18	2/17/18	0.00	0.00	QC8-1		18/03/28 SC
130	Brake NC	2 pcs	2/17/18	2/17/18	0.00	0.10	Brake NC 2		18/03/28 SC
140	QC	2 pcs	2/17/18	2/17/18	0.00	0.00	QC5		18/03/28 SC
150	HandFinish	2 pcs	2/19/18	2/19/18	0.00	0.17	HandFinish1		18/03/28 SC
160	QC	2 pcs	2/19/18	2/19/18	0.00	0.00	QC3		18/03/28 SC
170	Packaging	2 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3-1		18/03/28 SC
180	QC21-SA	2 Ea	2/19/18	2/19/18	0.00	0.00	QC21		18/03/28 SC

Part Op 100 - 1-Cut as per Dwg D2602 *****Same Cutting File for -1 & -2 ***** Dwg Rev: B Prog Rev: B 2-Debur

Descriptions: if necessary

- 110 - QC2- Inspect parts off machine FAI/FAIB
- 120 - QC8- Inspect parts - second check
- 130 - 1-Debur if necessary 2-Form as per Dwg D2602
- 140 - QC5- Inspect part completeness to step on W/O
- 150 - Chemical Conversion Coat per QSI005 4.1
- 160 - QC3- Inspect Part Finish
- 170 - Identify as per dwg & Stock Location:
- 180 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 2/12/18 1:08 PM Dart.Gagnon.Michelle



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Container No: S057116



Part: D2602-2

Job No: 172072

Serial No/Batch: S057116

Revision: B

Inspector:

Date: 04/01/18

3968

DART AEROSPACE LTD		Work Order:	172072
Description: Console Side LH/RH		Part Number:	D2602-1/-2
Inspection Dwg: D2602 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by: SC	Audited by: 38	Prototype Approval:	N/A
Date: 18/03/28	Date: APR 03 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	
B	09.06.11	Dwg Rev updated	KJ	